

FLIP CHIP COMPONENTS

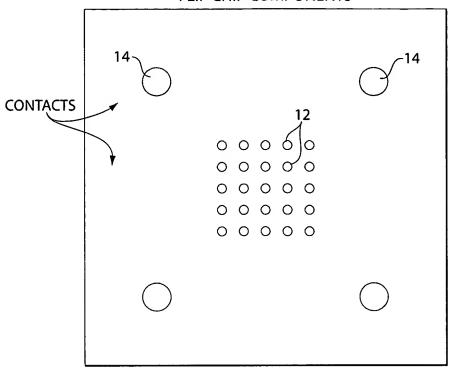


Fig. 1A

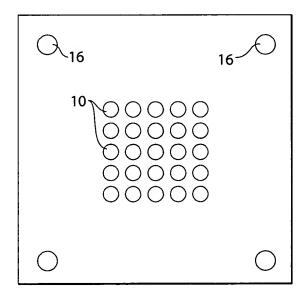


Fig. 1B



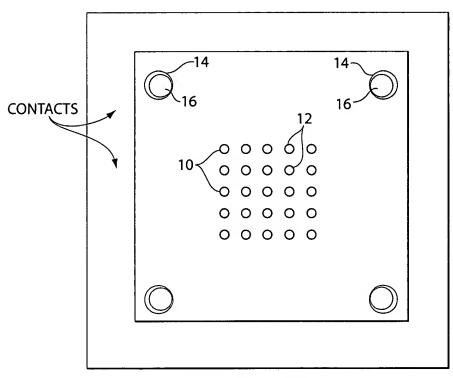


Fig. 2A



FLIP CHIP ASSEMBLY DRAWING

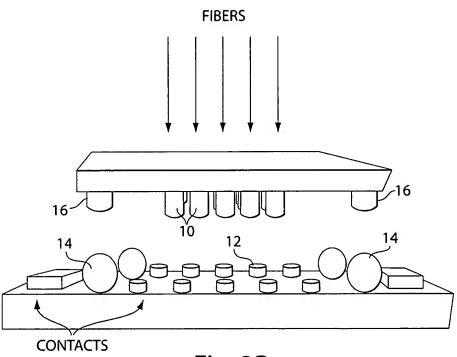
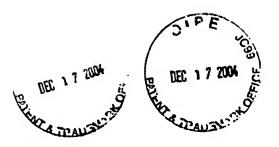


Fig. 2B



METAL MICRONEEDLE FABRICATION PROCESS

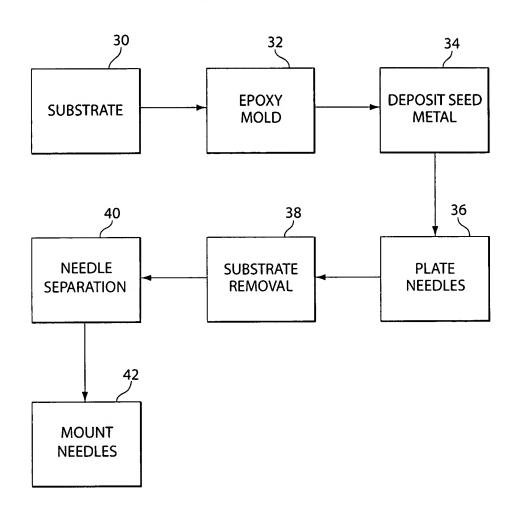
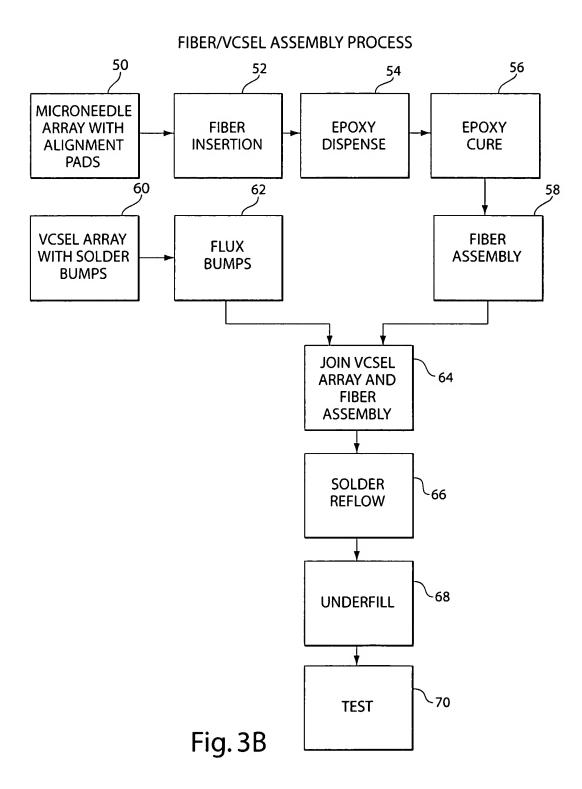


Fig. 3A







FIBER IN NEEDLES

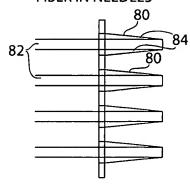


Fig.4A

FIBER w/ EPOXY PLUG

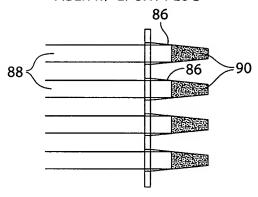


Fig. 4B

FIBER w/ EPOXY LENS

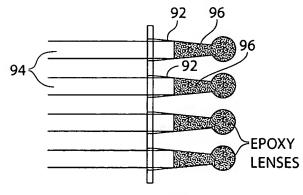


Fig. 4C



FIBER w/ GRADED EPOXY LENS

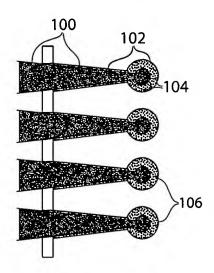


Fig. 5

MICRO-EXTRUSION

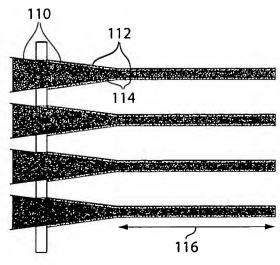


Fig. 6



BEFORE INSERTION

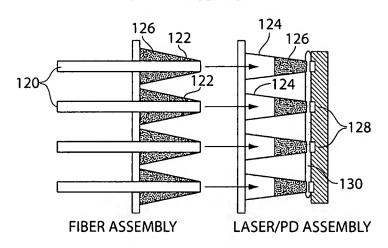


Fig. 7A

AFTER INSERTION

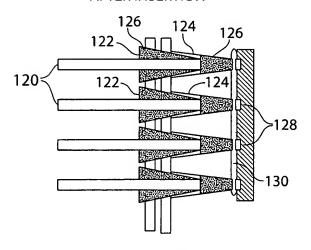


Fig. 7B



LENSED FIBER CONNECTOR

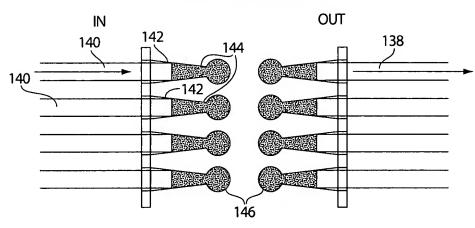


Fig.8

UN-LENSED FIBER CONNECTOR

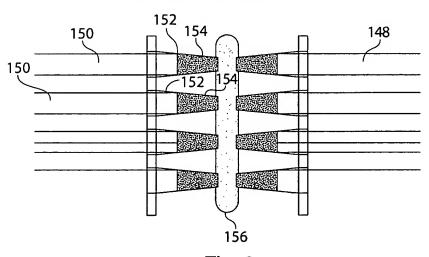
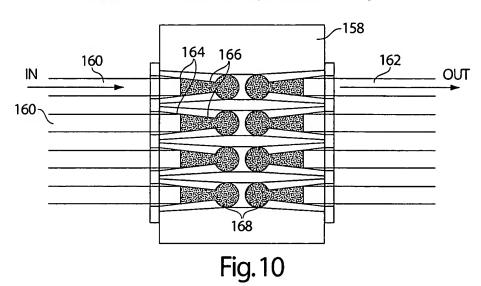


Fig.9



LENSED FIBER CONNECTOR w/ ALIGNMENT SPACER



UN-LENSED FIBER CONNECTOR w/ ALIGNMENT SPACER

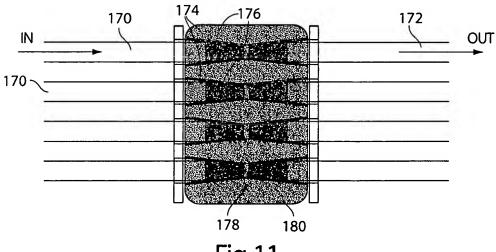
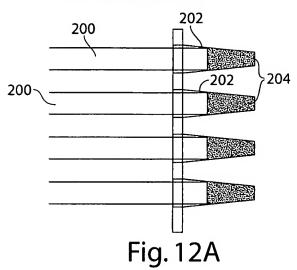


Fig.11



FIBER w/ SENSOR PLUG



FIBER w/ LENS-SHAPED SENSOR ELEMENT

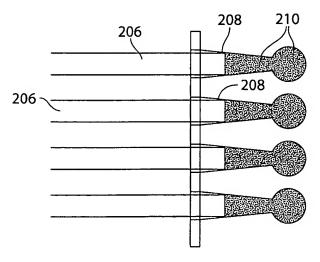


Fig. 12B



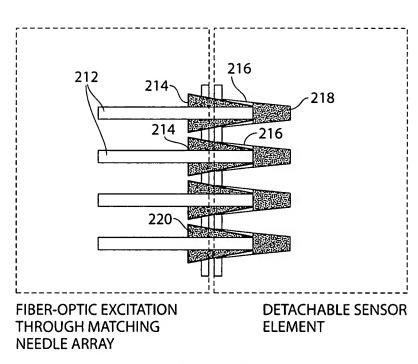


Fig. 12C